

CONDITIONS OF SALE AND WARRANTY

1. Read carefully this operator's handbook before operating our corking machine.
2. We guarantee his corking machine in case of breakages caused by faulty components or incorrect assembly.
3. Our corking machine has a 24-month guarantee which starts from the first operating of the machine (as long as it is within the next 20 days from its leaving our factory). This guarantee is valid only for the first owner of the corking machine.
4. Warranty only consists in replacing the damaged parts and it does include neither refunds for losses caused by the stopping of the machine nor any cost of labour or any transport cost to send the corking machine to a repair shop.
5. Any repair or modification made to the machine by unauthorized personnel will make the warranty decline.
6. We cannot be held responsible for damages due to incorrect use of the corking machine, lack in carrying out the maintenance operations or problems arisen during transport.
7. We reserve the right to introduce changes without previous notice to the corking machine; however, the supply of spare parts of the previous models will be guaranteed.

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DESCRIPTION OF THE CORKING MACHINE

Our corking machine meets the requirements of those wine-growers who need a good quality product at a reasonable price. This corking machine is a good alternative to the traditional manual ones, which are less accurate in the bottling operation and therefore might result in damaging the cork.

Our corking machine is almost entirely made of stainless steel to make cleaning easier. Moreover all those parts which could come into contact with the corks are made of materials that do not react with the air (such as stainless steel, plexiglass, chromium-plated steel), in order to prevent all chances of polluting corks with rust splinters or whatever other substances bad for health. Even the internal mechanisms, such as connecting rods and levers, are galvanized. All the parts which come into contact with the bottle are made either of rubber or pvc to avoid the breaking off of splinters from the glass.

All moving gears are protected by safety guards and those parts which the operator must reach often, such as the cork container and the jaws, are fitted up with easily removable safety guards. The latter are equipped with a sensor so that the corking machine cannot work when these guards are removed.

Safety symbols:



General danger



Caution: refer to the operator's handbook



Caution: 230 volt tension.



Caution: rotating gears. Severing of fingers.

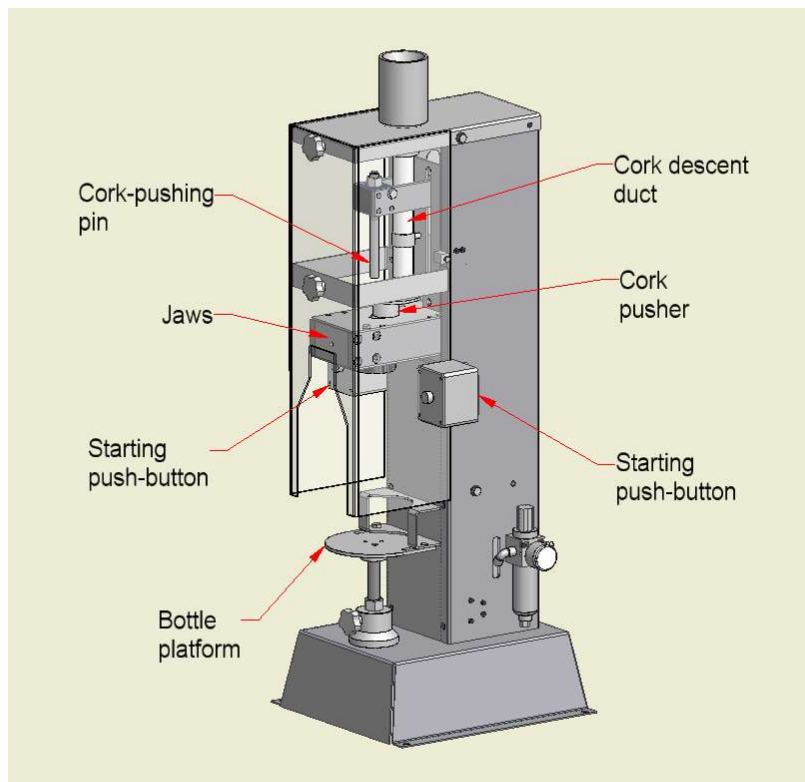
OPERATING DIRECTIONS

Our corking machine positions the cork within jaws which squeeze it down to the size of the neck of the bottle. In this way less stress is needed to push the cork down into the neck of the bottle with the advantage of not damaging the cork itself that will expand once it is inserted and ensure a good seal.

Corks must be manually pushed down the cork descent duct (see picture 1) which can hold 7-8 of them at a time.

To start the corking machine a bottle must be placed on the bottle platform, the two starting push-button must be kept pressed for a couple of seconds (see picture 1). Then the jaws go down and compress the cork which is afterwards inserted into the neck of the bottle.

At this point the two push-button can be released to start the cycle of return off. This means the raising of the jaws, the ascent of the cork-pushing pin and the rotation of the cork pusher which picks up a cork from the cork descent duct and drives it into the jaws, ready to be used next time.



Picture 1.

TECHNICAL DETAILS

Standard equipment:

- manual cork loading
- cork size diameter 22-26 x 50 mm.
- bottle height up to 390 mm.
- corking time approximately 3 seconds

Optional equipment:

- cork descent duct and cork pusher for corks with diameter up to 28 mm.
- wheeled support model A (made of stainless steel)
- upper container for corks fitted up with a mixing device that lines the corks up and pushes them through the descent duct in the correct position for the corking to be

carried out successfully (for corks with diameter up to 26 mm. and height up to 45 mm.).

Corking machine

Height: 1140 mm.

Width: 335 mm.

Length: 385 mm.

Weight: 48 kg.

Corking machine equipped with wheeled support and cork container

Height: 1850 mm.

Width: 520 mm.

Length: 420 mm.

Weight: 72 kg.

Pneumatic cylinder

Advised feeding pressure: 4 - 4,5 bar

Feeding pressure for tough corks: 6 bar

Bore: 80 mm.

Stroke: 150 mm.

Air consumption for each corking (4 bar): 7,23 NI

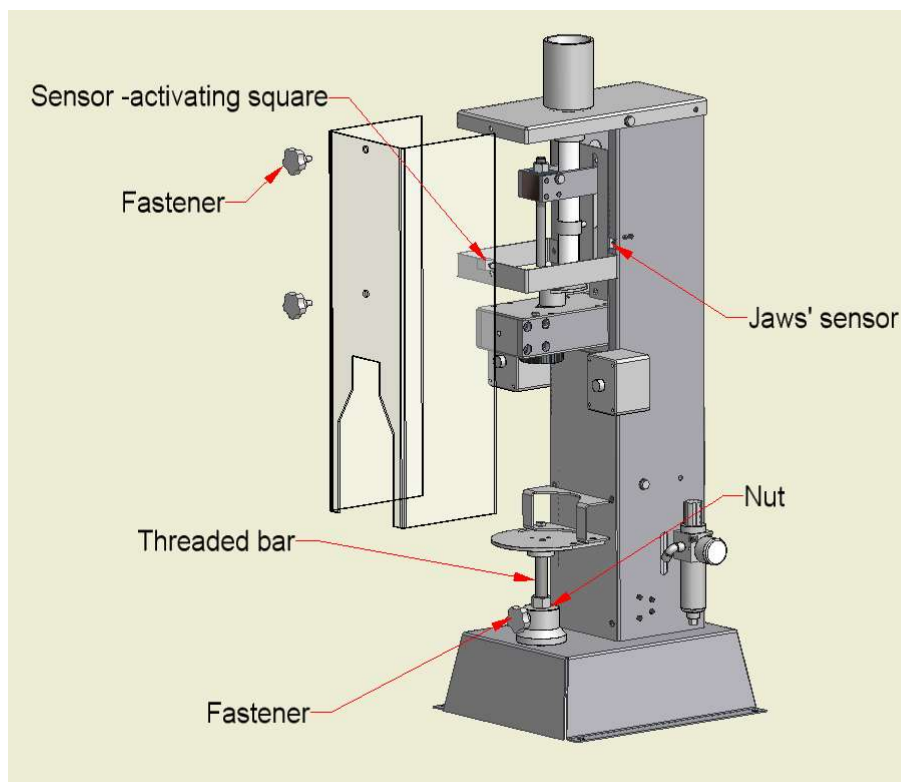
Air consumption for each corking (6 bar): 10,41 NI

INSTRUCTIONS FOR USE

- Positioning. The corking machine should be placed on a steady support in a lit up room.

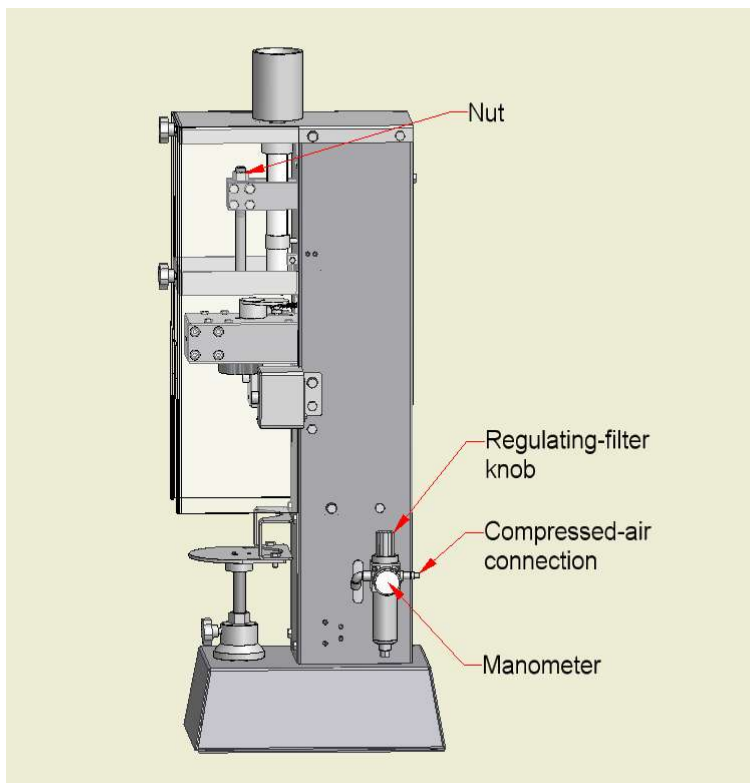
In case the corking machine is fitted up with a wheeled support, make sure it is placed on an even ground.

- Clean all the parts that come into contact with the corks, such as cork descent duct, cork pusher, jaws, cork-pushing pin and cork container.
- Take off the antiscratch light blue nylon film from the front plastic safety guard, tighten the fasteners and make sure the sensor-activating square can activate the jaws' sensor (see picture 2).
- Undo the fastener of the bottle platform and tighten the nut of the threaded bar so that the top of the bottle is near the bottle height level underneath the jaws; then tighten the fastener (but not too strongly because it is in connection with the threaded bar of the bottle platform) (see picture 2).
- Connect the corking machine to the compressed-air feeding using the connection (see picture 3). Set the air feeding at 4-4,5 bar using the knob of the regulating-filter and checking the pressure level on the manometer. The knob of the regulating-filter must be lifted up and turned clockwise or anticlockwise in order to increase or decrease the pressure level and then lowered once again at the end of the regulation.



Picture 2.

- Insert the corks down the descent duct.
- Now the corking machine is ready to be used and both the cork-pushing pin and the jaws should go up. Place a bottle on the bottle platform and the corking is carried out by keeping pressed the starting push-button for a couple of seconds.
- At the end of work disconnect the feeding so that the cylinder drains the air and the jaws go down.



Picture 3.

FAULTS AND REMEDIES CHECK LIST

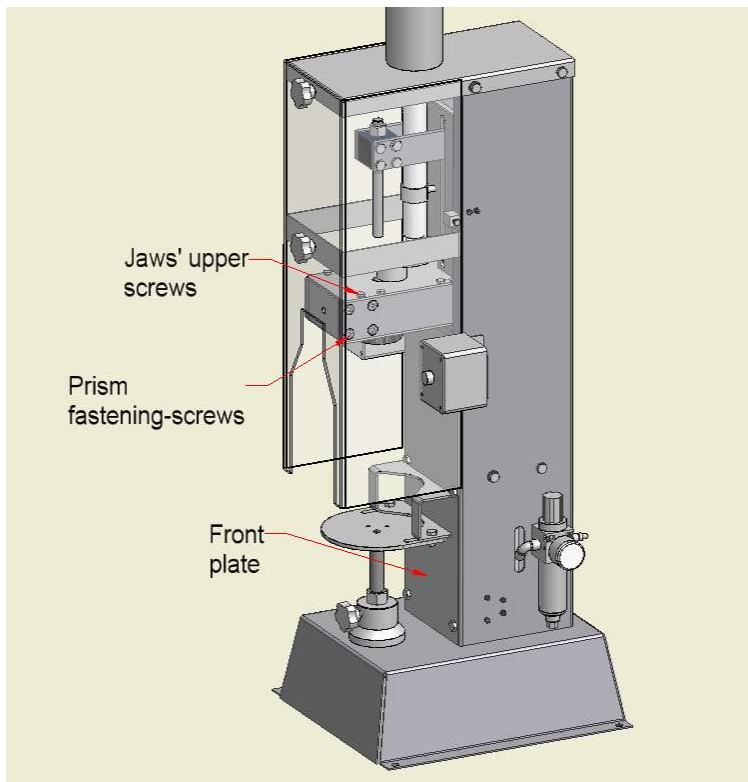
IMPORTANT

Before intervening on the machine always disconnect the air feeding and wait until the jaws go down.

- In case the corking machine does not start check that the fasteners of the plastic safety guard are tightened in the correct way and the sensor-activating square can start properly the jaws' sensor.

In case the corking machine still does not start, the front plate should be removed (see picture 4) in order to check that all the hoses are connected properly.

Anyway it is advisable not to go on trying too long and if the problem persists turn to the manufacturer.



Picture 4.

- If it is needed the cork to be inserted deeper or higher in the neck of the bottle, the fastening nut (see picture 3) must be loosened and the cork-pushing pin turned: the last is threaded then it can be moved up and down.

In case one does not succeed in carrying out the above mentioned adjustment (especially it could not be successful with synthetic stopper) it is advisable to adjust the tightening of the jaws.

- Our corking machine is set to compress the corks up to a diameter of 16 mm. To use it with synthetic stopper or particularly strong corks, it is advisable to adjust the diameter of tightening to 15 mm.

To carry out this operation, the screws which fasten the prism of the jaws (see picture 4) must be loosened and the prism itself must be moved 1 mm. towards the corking machine. The above mentioned screws are tightened inside buttonholes so that the adjustment of the prism is easier. At the end of this operation the screws of the prism must be tightened once again.

- In case the corks are not picked up precisely by the cork pusher, it is necessary to adjust the stroke of the cork pusher itself (the cork pusher is fastened to the jaws' upper plate) (see picture 4). To do this, the six upper screws of the jaws must be loosened and the jaws' upper plate can be moved towards the corking machine or in the opposite direction.

- In the event of the corking machine vibrating, the front plate must be taken off and the slides lubricated with oil.

- In case the jaws do not easily reach the end of the cycle position (open position), it is advisable to drop some drops of oil inside them and let the machine do a couple of blank strokes. Before starting work it is better to clean the jaws to prevent the oil from dirtying the corks.

ATTENTION

In the event of strong vibrations of the machine immediately release the starting push-buttons and contact the manufacturer.

MAINTENANCE

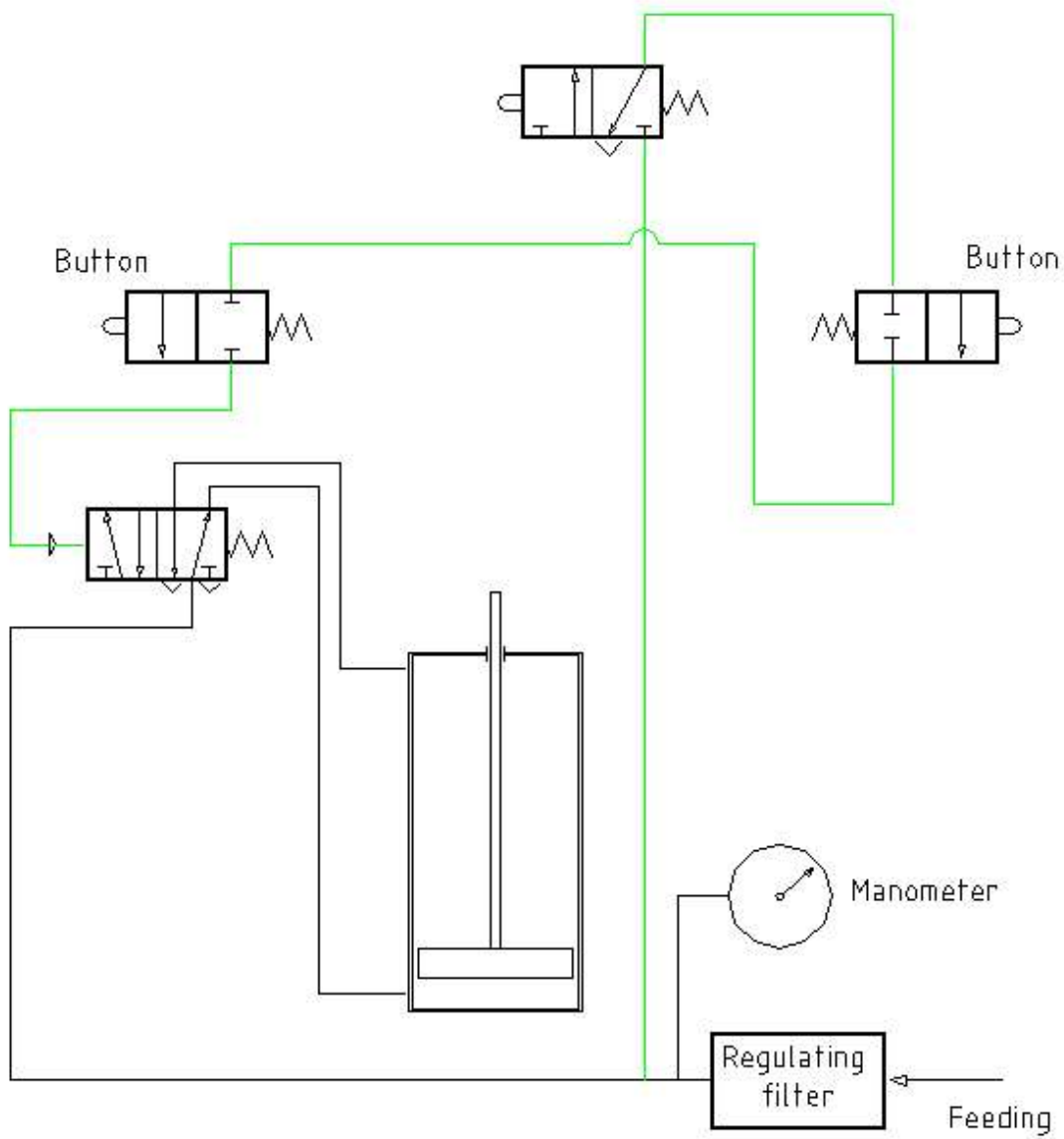
A long machine working life is dependent upon constant and methodical compliance with the following instructions:

- take off the front safety plate and lubricate the two slides;
- clean the jaws from any cork dust;
- lubricate the inside of the jaws and remove the excess oil before starting work.

At the end of each season we recommend to:

- carefully clean the machine and the jaws;
- store the machine in a dry place and cover it up with a cloth or a nylon film in order to prevent the dust from crusting over the corking machine.

PNEUMATIC SYSTEM OF THE CORKING MACHINE



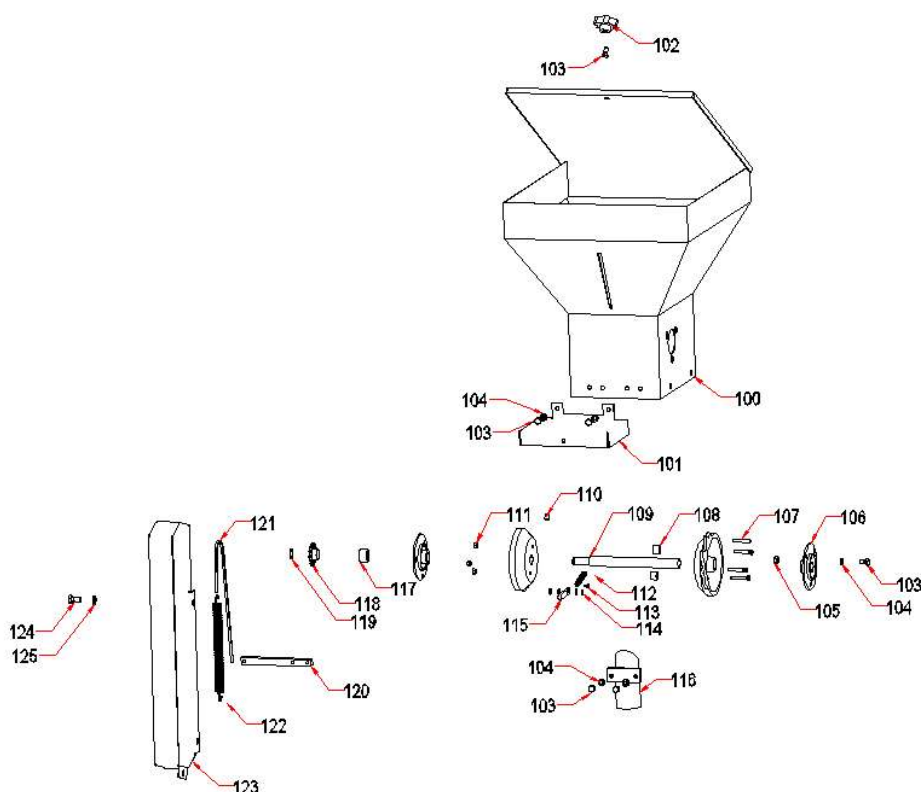
POS.	DESCRIPTION	REF.
1	Column	Tap1401
2	Threaded bushing	Tap0337
3	Cylindrical head screw M10x20	Tap0328
4	Nut M20	Tap0338
5	Cylindrical head screw M10x45	Tap0339
6	Spacer	Tap1425
7	Screw M8x16	Tap0302
8	Washer for screw M8	Tap0303
9	Spacer	Tap1420
10	Pneumatic cylinder	Tap0401
11	Curve 3/8 - hose 8 mm.	Tap0402
12	Nut M50	Tap1403
13	Fastener	Tap1422
14	Nut M18	Tap0326
15	Handgrip with screw M8x25	Tap0232
16	Threaded bar M18	Tap0231
17	Handgrip with screw M8x16	Tap0208
18	Screw M8x20	Tap0308
19	Bushing	Tap0514
20	Platform	Tap0509
21	Countersunk head screw M5x12	Tap0333
22	Nut M8	Tap0306
23	Reference for bottle	Tap0508
24	Cylindrical head screw M4x30	Tap0309
25	Nut M4	Tap0329
26	Curve 1/8 - hose 8 mm.	Tap0403
27	Curve 1/8 - hose 4 mm.	Tap0404
28	T connection 1/8 - hose 8 mm.	Tap0405
29	Adapter for hose 8 mm. - 4 mm.	Tap0406
30	Valve 5/2	Tap0407

POS.	DESCRIPTION	REF.
31	Manometer	Tap0408
32	Screw M4x45	Tap0340
33	Universal connection 1/4	Tap0409
34	Curve 1/4 - hose 8 mm.	Tap0410
35	Regulating filter	Tap0411
36	Cylindrical head screw M4x10	Tap0327
37	Connection	Tap1337
38	Push-button	Tap0227
39	Cylindrical head screw M4x20	Tap0341
40	Sensor	Tap0412
41	Upper plate	Tap1410
42	Cork-loading cone	Tap1423
43	Guard	Tap1419
44	Connection	Tap1411
45	Plate	Tap1402
46	Slide	Tap0233
47	Cylindrical head screw M6x45	Tap0342
48	Cylindrical head screw M6x20	Tap0312
49	Nut M6	Tap0321
50	Moving part	Tap0234
51	Connection	Tap1314
52	Cylindrical head screw M8x16	Tap0313
53	Jaws' right plate	Tap1404
54	Spacer	Tap1036
55	Connection	Tap1043
56	Nut M5	Tap0316
57	Screw M5x30	Tap0319
58	Spring	Tap0007
59	Jaws' left plate	Tap1405
60	Elastic ring diameter 15 mm.	Tap0211

POS.	DESCRIPTION	REF.
61	Pin diameter 15 mm.	Tap1023_1
62	Side plate	Tap0706
63	Bearing SKF 4302	Tap0226
64	Fork	Tap0702
65	Bearing SKF 625-2Z	Tap0228
66	Cylindrical head screw M5x20	Tap0331
67	Spacer	Tap0716
68	Spring	Tap0004
69	Plate	Tap0709
70	Spring-angle bar	Tap0705
71	Threaded angle bar	Tap0704
72	Prism for jaws	Tap0701
73	Plate	Tap0708
74	Countersunk head screw M4x16	Tap0325
75	Cone	Tap0713

POS.	DESCRIPTION	REF.
76	Washer for screw M6	Tap0330
77	Screw M6x12	Tap0324
78	Screw M5x30	Tap0319
79	Block	Tap0719
80	Cork pusher	Tap0801
81	Safety guard	Tap0721
82	Connection	Tap0213
83	Cork descent duct	Tap1213
84	Upper plate	Tap1319
85	Cork-pushing pin	Tap1315
86	Wedge	Tap1309
87	Side plate	Tap1312
88	Connection	Tap1313
89	Nut M12	Tap0311

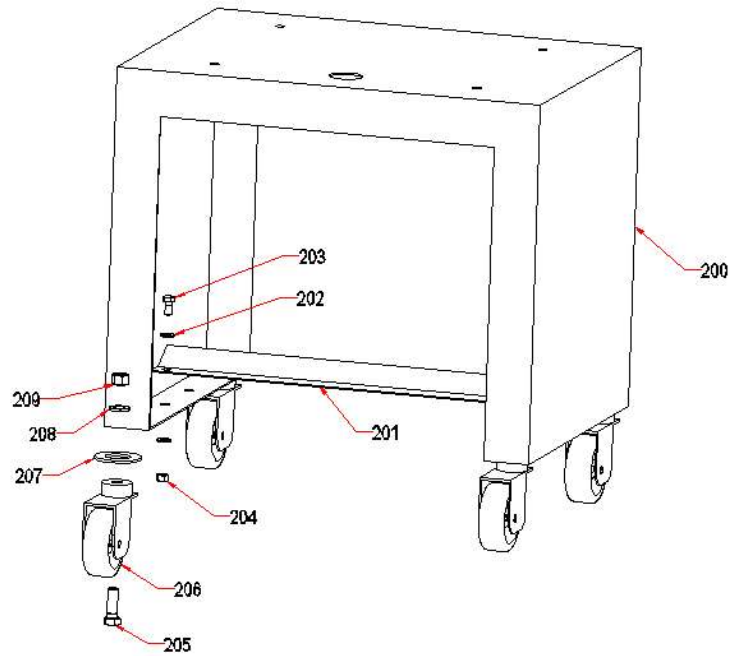
CORK CONTAINER FOR CORKING MACHINE (OPTIONAL)



POS.	DESCRIPTION	REF.
100	Cork container	Tap1501
101	Upper plate	Tap1509
102	Threaded hand grip M8	Tap0216
103	Screw M6x12	Tap0324
104	Washer for screw M6	Tap0330
105	Nut M6	Tap0321
106	Bearing SBPF 203	Tap0214
107	Screw M5x30	Tap0319
108	Spacer for mixing device	Tap1212
109	Shaft	Tap1510
110	Screw M8x10 without head	Tap0317
111	Nut M5	Tap0316
112	Spring for mixing device	Tap0008

POS.	DESCRIPTION	REF.
113	Contersunk head screw M4x6	Tap0336
114	Washer for screw M5	Tap0343
115	Tongue for mixing device	Tap1210
116	Cork descent duct	Tap1211
117	Free wheel diameter 14 mm.	Tap0235
118	Pinion for mixing device	Tap0215
119	Elastic ring diameter 14 mm.	Tap0236
120	Chain bar	Tap1424
121	8 mm. - link chain	Tap0237
122	Spring	Tap0005
123	Chain guard	Tap1418
124	Screw M8x16	Tap0302
125	Washer for screw M8	Tap0303

WHEELED SUPPORT MODEL A (OPTIONAL)



POS.	DESCRIPTION	REF.
200	Frame	Tap1416
201	Support	Tap1416
202	Washer for screw M8	Tap0303
203	Screw M8x16	Tap0302
204	Nut M8	Tap0306
205	Screw M12x35	Tap0344
206	Plastic wheel	Tap0238
207	Spacer	Tap0219
208	Washer for screw M12	Tap0345
209	Nut M12	Tap0346

