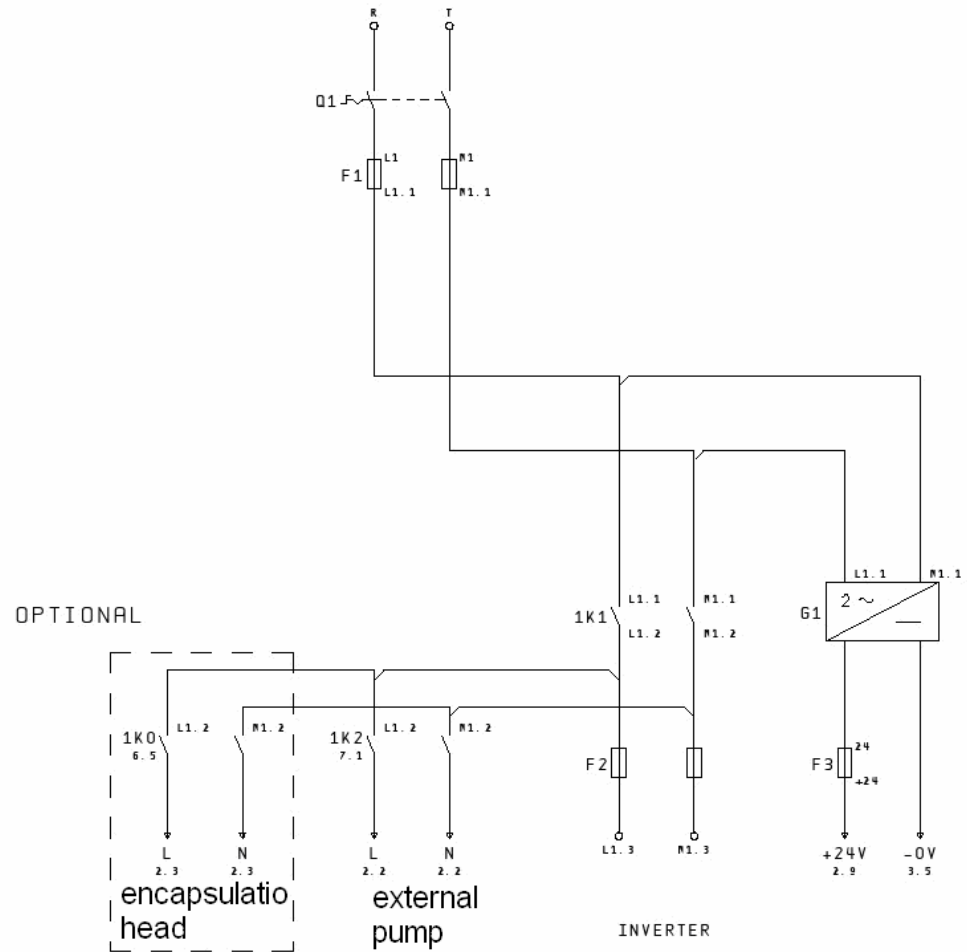


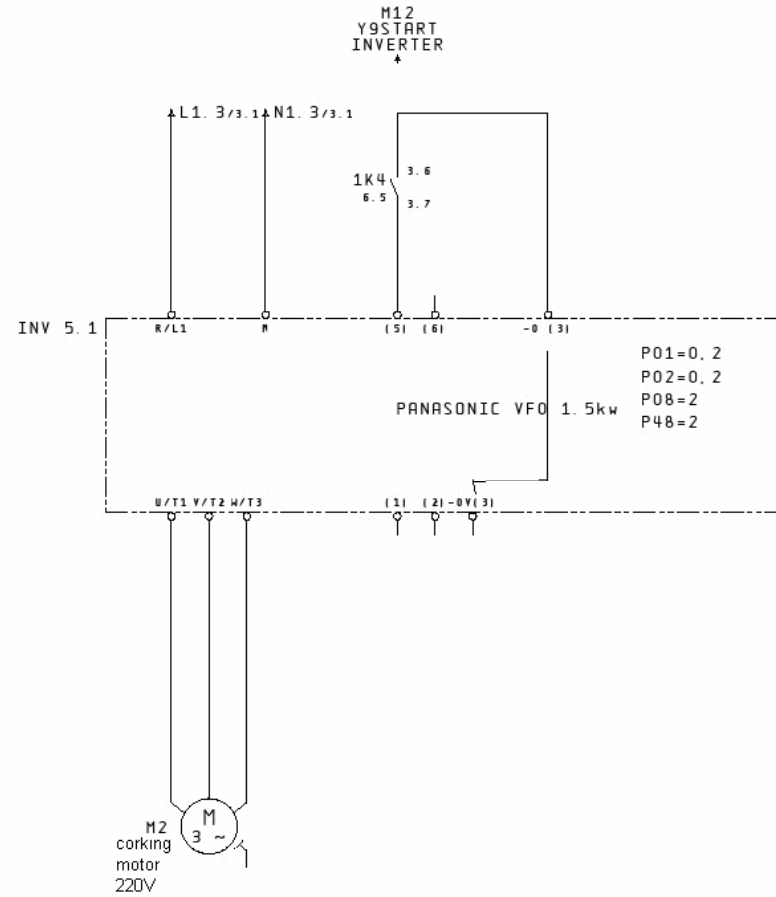
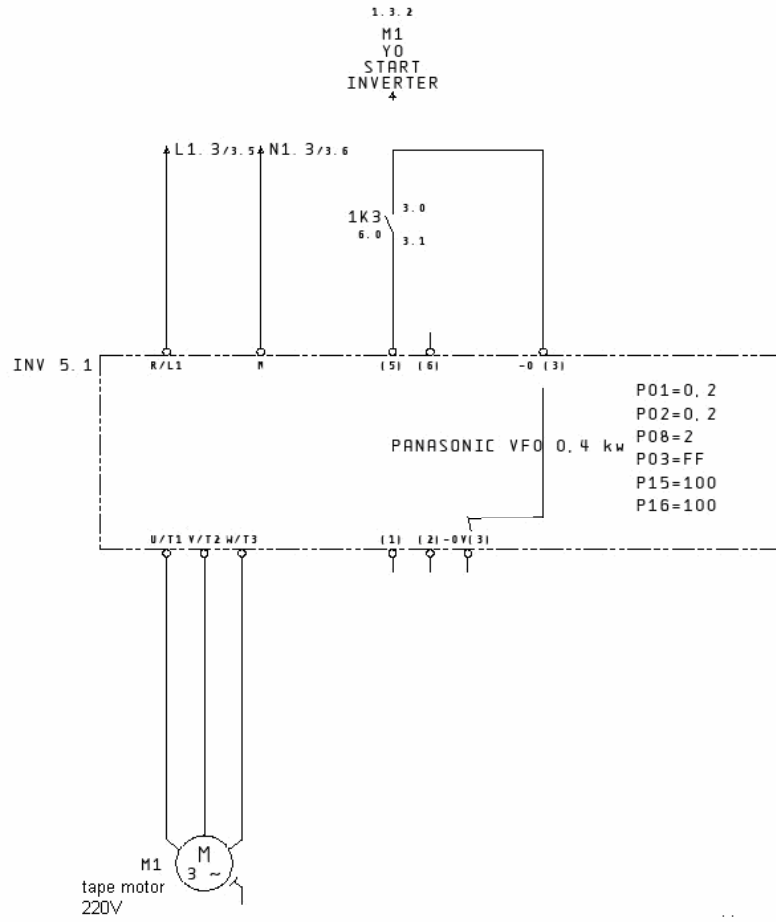
Electrical scheme (Compressive machine)

0	1	2	3	4	5	6	7	8	9
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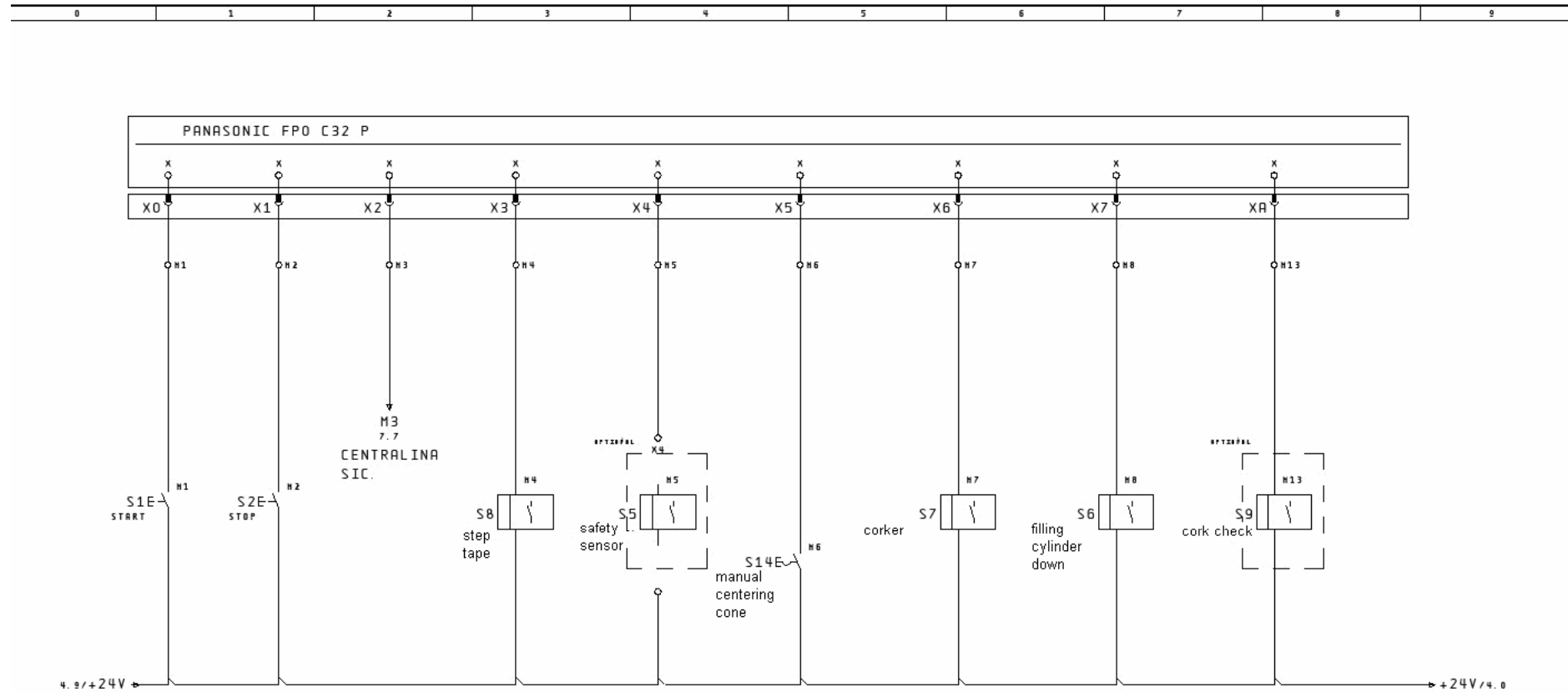


1								3	
			Data						
			Disegn	SIL					
			Rppr...	14. Feb. 2012					
Modifica	Data	Nome	Norm		Orig..				
							001/12		
							PLC FPO		
								Fg.	2
								8 Fg.	

0 1 2 3 4 5 6 7 8 9

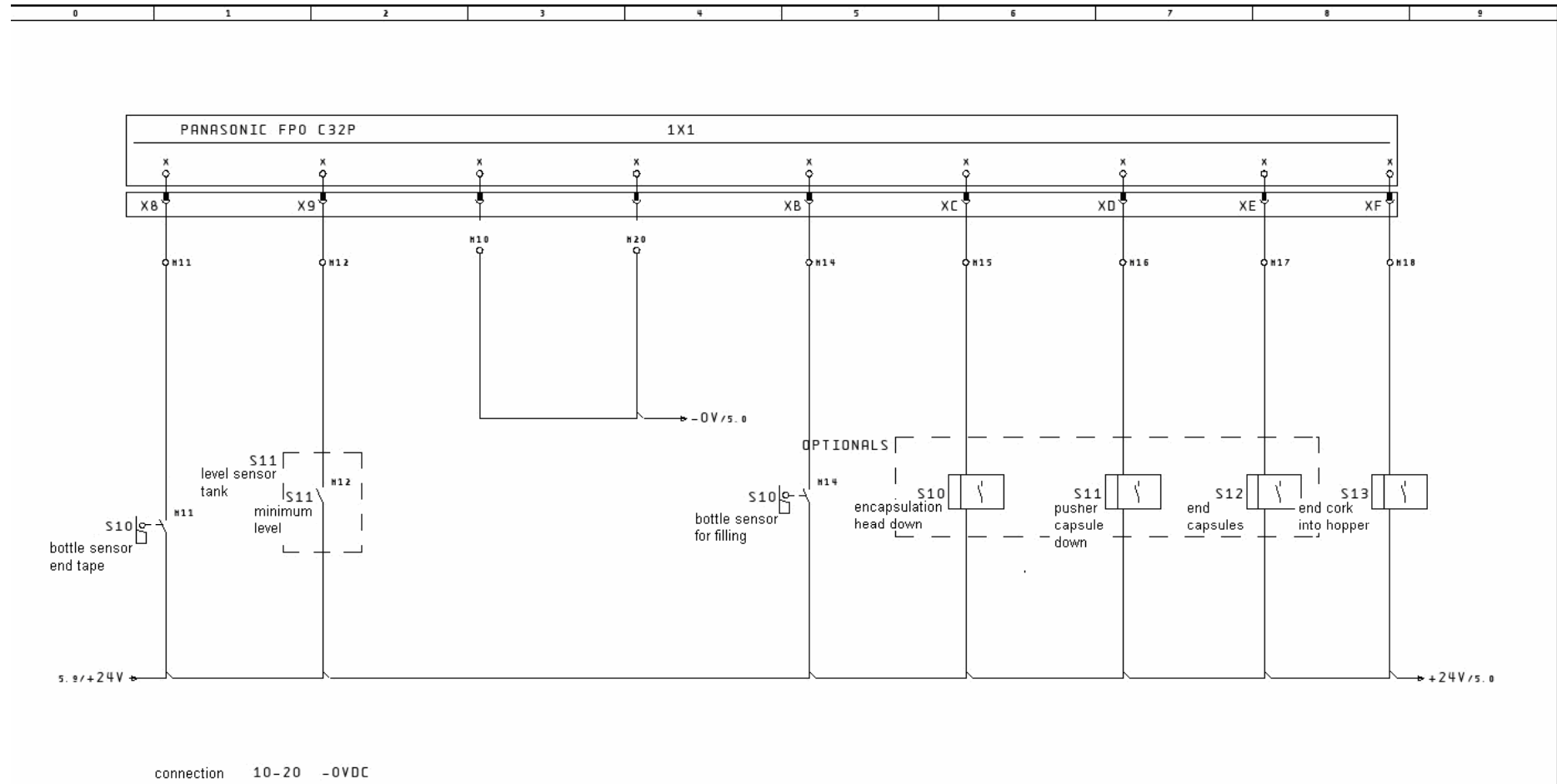


				001/12			
				PLC FPO		Fg. 3	
						8 Fg.	

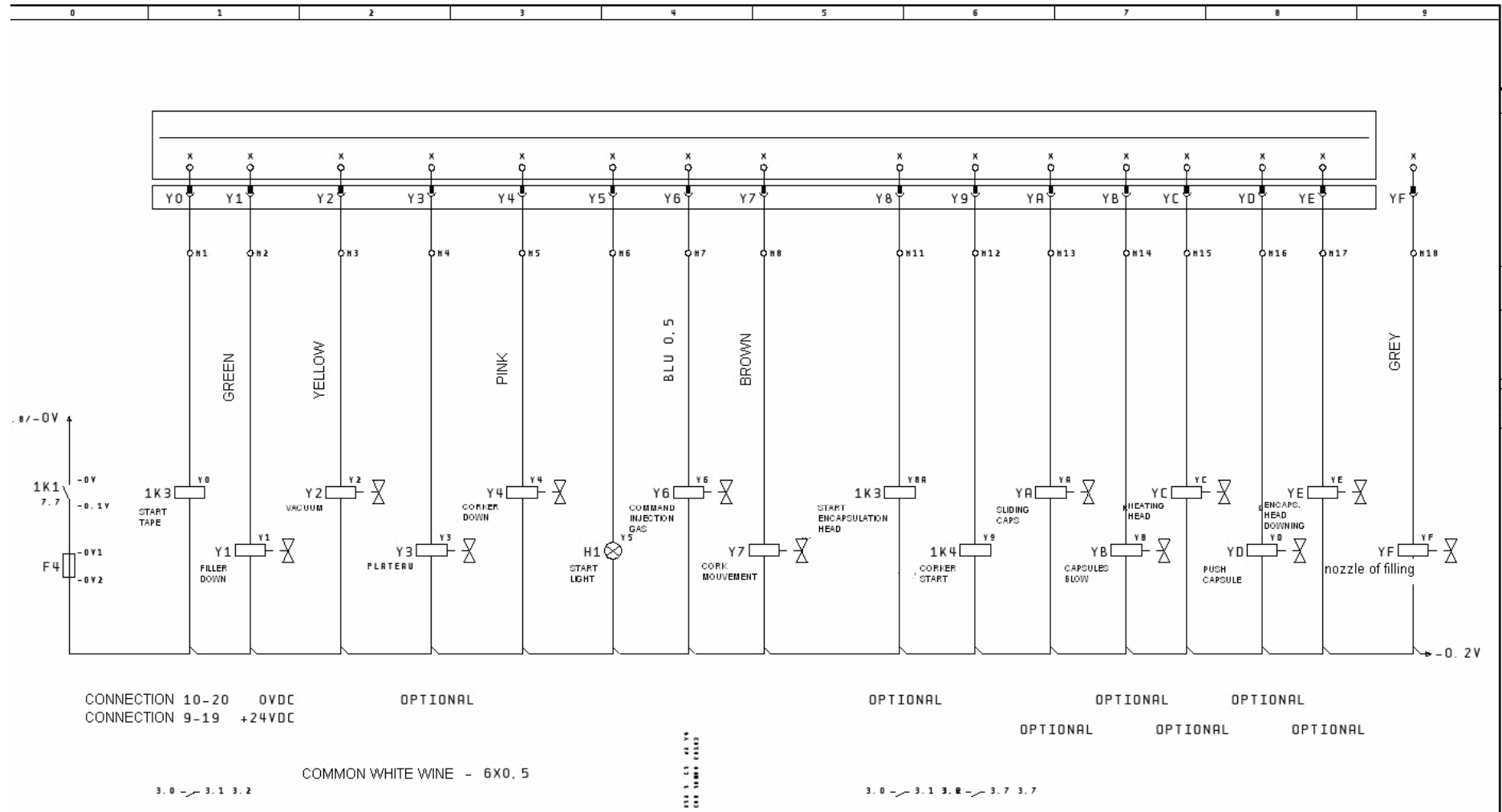


without optica eye S5
Crossing with +24 VDC

				Data					001/12	-
				Disegn	SIL					+
				Appr...	14. Feb. 2012				PLC FP0	Fg. 4
Modifica	Data	Nome	Norm	Dis...				8 Fg.		

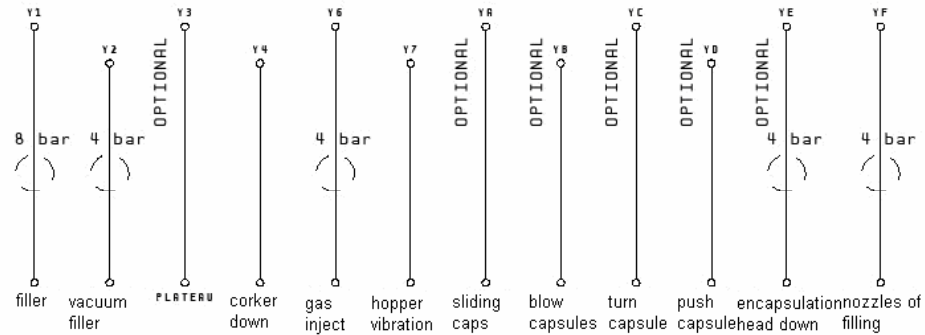


								001/12			
								PLC FP0		Fg. 5	
										8 Fg.	



5				7			
			Data			001/12	-
			Disegn				+
			Rep...				
Modifica	Data	Nome	Reim	Orig..		PLC FFD	Fs. 6
							8 Fs.

0	1	2	3	4	5	6	7	8	9
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filler vacuum filler FLATERU corker down gas inject hopper vibration sliding caps blow capsules turn capsule push capsulehead down encapsulationnozzles of filling

6	6	4	6	4	6	4	6	4	4	6	6	sez. pipe	regulator for waste tank vacuum 8 bar
2	1	2	2	2	2	1	1	2	2	2	1	Nr. pipe	

								001/12			
								PLC FPO		Pg. 8	
Modifica	Data	Nome	Norm	Disegn	Appr.	Data	Orig.			8 Pg.	