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1 General Description of the **CHANGE FORMAT BOTTLE**

The change format bottle (fig. 1) is an equipment (platorels) that allows to use a specific bottle on the linear system of transport bottles (different bottle from that one used on the basis platorels of the machine).

To sum up, we speak about a group of platorels having at their basis an housing that permits to put one over the other and to fix them by pression through an o'ring collocated to each basis platorel.

The installation and the disinstallation of the platorels of change format is extremely easy and it requires a few minutes.

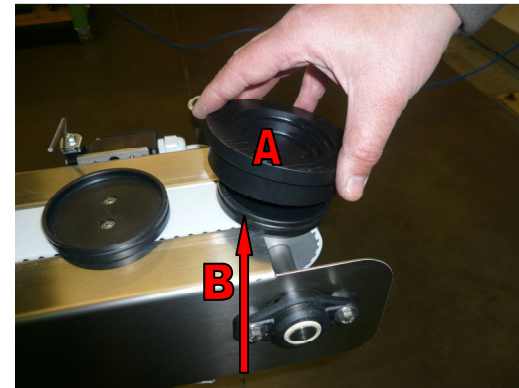


fig.1

A= platorel

B= o-ring

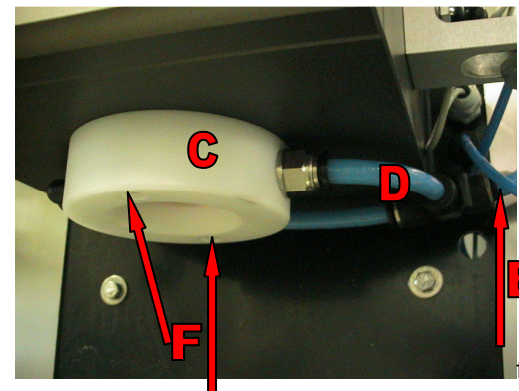


fig.2

C= cone of centring bottle

D= pipes emptiness they are absent/ injection gas

E= quick attack pipes

F = screws of fixing centrator bottle

2 Instructions for the installation and the disinstallation

The platereels of change format are easily positionable with joint above the standard platereels.

It is firstly required to install above the standard platereels of the machine the o'rings that are provided with the change format, then it is required to install the platereels one by one by pressing with the hand. Do effectuate the operation of installation and disinstallation of the platereels of change format in the position like it is showed in fig. 1; this point is the more appropriate to execute these operations.

Attention: the change format bottle can require to be provided with a new cone of centring bottle if the bottle is not suitable for the cone of centring bottle already installed of basis on the machine.

(see instructions CONE OF CENTRING BOTTLE)

- do disconnect the quick attack of the air diameter 8 mm where it is present (fig. 2, letter D)
- do unscrew the two screws of restraint and do remove the centrator bottle (fig. 2, letter E)
- do collocate the centrator bottle and do screw the two relative screws of blocking (fig. 2, letter E)
- do connect the pipe through the quick attack (fig.2, letter D)

Do effectuate the operations of normal centring bottle before starting embottling, see the instructions on the main manual for the use.